



## QUICK AND EASY TO USE

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### General Use Directions for Solid NON-POROUS Surfaces

For best results Surfaces must be clean and free from all loose particles including dirt, rust and oil. Apply Simple Bond directly from the bottle to both surfaces in a smooth and even application. Let stand for TWO minutes until Simple Bond is tacky then press surfaces together and hold or clamp for ONE hour. The Simple Bond has now cured to a stable and usable bond. Bonds do strengthen over time and are toughest after 48 hours.

### General Use Directions for POROUS Surfaces

For best results seal both surfaces with a mixture of one-part Simple Bond to five-parts water. Let dry ONE hour then apply undiluted Simple Bond to both surfaces. Press together and hold or clamp in place for ONE hour. The Simple Bond has now cured to a stable and usable bond. Bonds do strengthen over time and are toughest after 48 hours. Simple Bond can be applied with a roller, brush, sponge, spray gun or directly from the container. Diluting Simple Bond is for Sealing purposes where maximum strength is not required. Spills are easily cleaned with soap and water.

### Helpful Hints

- Is water-based yet strong and durable
- Best results when used at room temperature
- Best if used within 12 months of purchase
- Tacky in minutes, cures in ONE hour
- Bonds strengthen over time - toughest after 48 Hours
- Clean spills before fully cured with soap and water
- Store at temperatures above 50° F- **Do not allow to freeze**

### Simple Bond

- Water-based yet strong and durable
- Meets ASTM D905 Standard exceeding 1,700 lbs. per square inch
- Non-toxic and safe for kids
- Contains no VOC's
- Appears white then dries clear
- Forms permanent and flexible bonds
- Water resistant when fully cured
- Sandable and Paintable
- Will not Bond: PVC, Teflon, Polyethylene, Polypropylene, Die Cast Metal
- Will not Foam or Expand
- Will not become brittle with age
- Will not stain
- Will not harm hard surfaces
- Will not harm skin